



Q 40-240

2K HS Prime + Fill 4:1

Characteristics

40-240 2K-HS-Prime+Fill is a fast sandable 2K primer surfacer with high filling power, anticorrosion protection and good adhesion properties. Developed for car refinishing, it is also suitable to fill partial areas (Spot repair) without sinkage or visible marks in the outer rim.

Physical Characteristics

COLOR

VOC 2004/42/II B(c)(540) < 540

4:1
40-250HEF extra fast, 40-250HF fast
99-200 Acrylic Thinner normal, addition 5 - 10 %

12 month

Application

30 - 55 s
4 mm DIN

1,3 - 2,0 mm
1,6 - 2,0 bar

HVLP 1,3 - 2,0 mm
1,6 - 2,0 bar

1 - 3 coats

60 - 180 μm

Between the coatings 5 - 8 min
Before the oven drying 10 - 15 min

20°C
40-250HEF 1h
40-250HF 2h

Consumption:
5 - 6 m²/l bei 50 - 80 μm TDS

Drying

sandable after 3 - 5 h (20°C)
sandable after 30 - 40 min (60°C)
 shortwave 8 min
mediumwave 10 - 15 min

Storage

Store the product in a ventilated place. Keep away from direct exposure to sunlight. Keep between +5°C and 20°C.

Safety

For more informations check the safety data sheet.

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacturing of our products. Copyright: Q-Company Int. GmbH, all rights reserved.

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