



# Q 70-271

# XPRESS 15 Clear Coat anti-scratch

## Characteristics

70-271 is a scratch resistant 15 min. clear coat. It can be applied in 2 normal coats without any problems. A very good flow, the good final hardness and an excellent deep gloss characterize this top product.

## Physical Characteristics



12 month



2004/42/IIIB(e)(840)<535

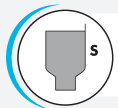


2:1

70-271:100  
70-271H:50

15-20 % Thinner  
99-200, 99-201, 99-202

## Application



16 - 18 s  
4 mm DIN



1,2 - 1,4 mm  
1,8 - 2,0 bar



1,2 - 1,4 mm  
1,8 - 2,0 bar

Consumption: 7 - 8 m<sup>2</sup>/l



2



Between the coatings  
Before the oven drying

3 - 5 min  
10 - 15 min

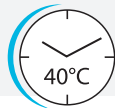


1 Schicht  
25 µm

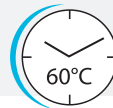
## Drying



20°C



40°C



60°C



20 min



20°  
2 - 3 h



dust free: 30 min  
set to touch: 1 h  
ready for assembly 1,5 - 2 h

ready for assembly  
after 30 min

ready for assembly  
after 15 min

## Storage



Store the product in a ventilated place. Keep away from direct exposure to sunlight. Keep between +5°C and 20°C.

## Safety



For more informations check the safety data sheet.



This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacturing of our products. Copyright: Q-Company Int. GmbH, all rights reserved.