

TEKNOFILL 5001

Acrylate Filler

TEKNOFILL 5001-00, an aqueous product for spot filling of primed wood designated for interior and exterior use such as windows and doors.

To be used together with ANTISTAIN AQUA 5200 to minimise resin penetration from knots in pine.



TECHNICAL DATA

Fields of application	Exterior doors, Windows
Recommended substrate	Hardwood, Softwood
Volatile organic compound (VOC)	Approx. 0 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
Colours	White.
Storage	Storage temperature is +5°C - +30°C. Shelf life in unopened containers: See "Best before date" on the label. Keep containers tightly closed after use.
Packaging	235 ml tube

DIRECTION FOR USE

Surface preparation	The primed wood must be clean and free from wood dust and contamination. The moisture content of the wood should be approx. 13% and should not exceed 15%. Pretreatment is required for wood substrates not meeting Durability Class 3, EN 350:2016. Teknos has a range of preservative products meeting the requirements of EN 599-1, please contact Teknos for further guidance.
Application method	Filling knife
Application conditions	Optimum temperature for products and surroundings: +18°C - +22°C. Optimum relative air humidity: Approx. 50%. Do not use at the following temperatures: Below +5°C and above +25°C.
Thinning	The product is delivered ready for use.
Drying time	+23°C / 50% RH
- fit for sanding and overcoating	1-3 h The drying times are approximate and may vary according to wood quality, temperatures, humidity, ventilation, and film thickness.

Coating system

Primed parts must always be protected with a topcoat treatment before they are exposed to the influence of the weather.

Cleaning

Water.

HEALTH AND SAFETY

Safety and precaution measures

See safety data sheet.

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