



Product - Information

1K-EP Schnellhaftgrund

(1K-EP Quick Adhesion Primer)

Art.-Nr. 20-201-11 White

Art.-Nr. 20-202-11 Grey

Date

17.05.2021

1K- EP Schnellhaftgrund is a 1K primer filler with active corrosion protection and good adhesion to steel, zinc, aluminium and stainless steel. Can be topcoated with all SWIN topcoats.

Colour shade	White and Grey			
Mixing ratio	---			
Hardener	---			
Thinner	SWIN Washing Thinner 7798			
Spray viscosity at 20 °C	18-20 s 4 mm D			
Processing	Spray pressure	Spray nozzle	Spray passes	
Air / flow cup	3-5 bar	1,3-1,5 mm	1-2	
Airless / Airmix	ca. 100-150 bar	11-15, 20-60°mm	1	
Pot life				
Dry film thickness	1-2 evenly closed wet spray passes (approx. 20-30µ)			
Flash-off time	20-30 min.			
Drying	recoatable	dust dry	tack-free	ready for assembly
20 °C	20-30 Min.	10 Min.	25-30 Min	ca. 30 Min.
60°C	5-10 Min.	5 Min.	5-10 Min.	ca. 10 Min.

Notes:

Clean and grind anodised aluminium and stainless steel particularly carefully.

Do not use on thermoplastic surfaces.

Do not overcoat with polyester materials.

Check old coating before processing.

The surface must be clean, dry and free of dust, rust, oil and grease.

Labelling according to Regulation (EC)
Nr. 1272/2008::

highly flammable
hazardous to health
corrosive

Intended for professional use only.